

Work Order ID 74166

Monday, September 26, 2011 12:45:45 PM



Page 1

Item ID: D3806-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Bar

Start Date: 9/26/2011 Start Qty: 10.00



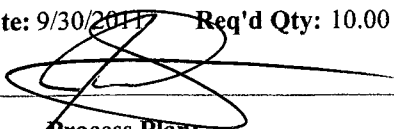
Cust Item ID:

Required Date: 9/30/2011 Req'd Qty: 10.00



Customer:

Reference:



Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3806	Rev A B								
100	ECN #11-640	0.00							
		0.00							
Waterjet									
FLOW CNC Waterjet									
HAAS #1									
11-01-07									
	Memo								
	1-Cut as per Dwg D3806								
	Dwg Rev: BB B								
	Prog Rev: B								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
		0.00							
QC									
Quality Control									

FK- 11/11/08

10

FK- 11/11/08

10

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Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location: *W/R*

0.00



Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10 *10*

EL 11-11-21 *(X40)*

11/11/22 *(Signature)*

WLF
11-11-21

Picklist Print

Page 1

Monday, September 26, 2011 12:45:42 PM

Work Order ID: 74166



Parent Item: D3806-5



Parent Item Name: Bar

Start Date: 9/26/2011

Required Date: 9/30/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec
IPP Rev:B 08-09-23 redesign DD verified by:EC
IPP Rev:C 08-12-05 chg mat. thickness DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304B0.500X2.500

Purchased

No

100

f

13.0870

0.93

9.789474



211-11-07

304 BAR .500 x 2.50

Location

Loc Qty

Loc Code

MAT050

13.087

112764

8.312

116135

0.375

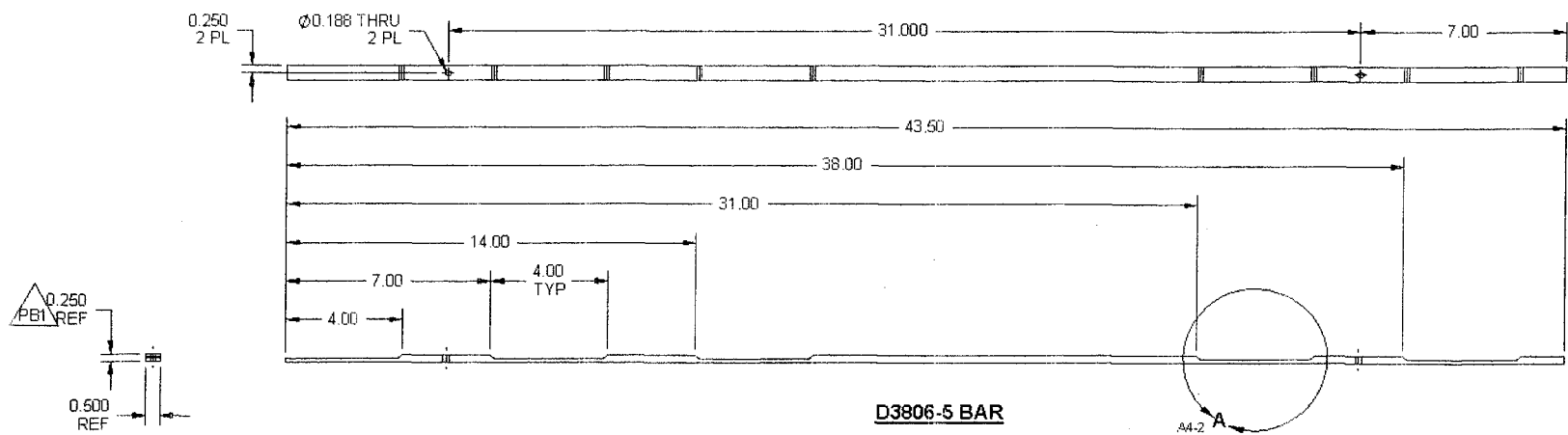
117685

4.4

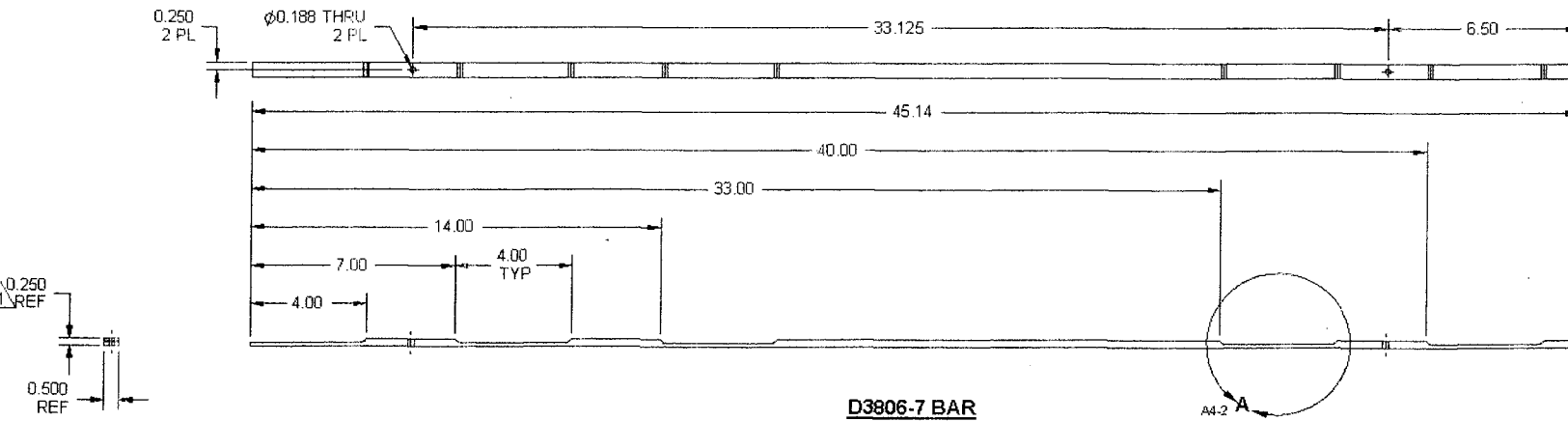
119231

9.8

8 7 6 5 4 3 2 1



D3806-5 BAR



D3806-7 BAR

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 X 0.500 THICK REF. DART SPEC. M30480.250W00.500
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT:
D3806-5 = 1.22 lbs
D3806-7 = 1.28 lbs



PRELIMINARY ISSUE

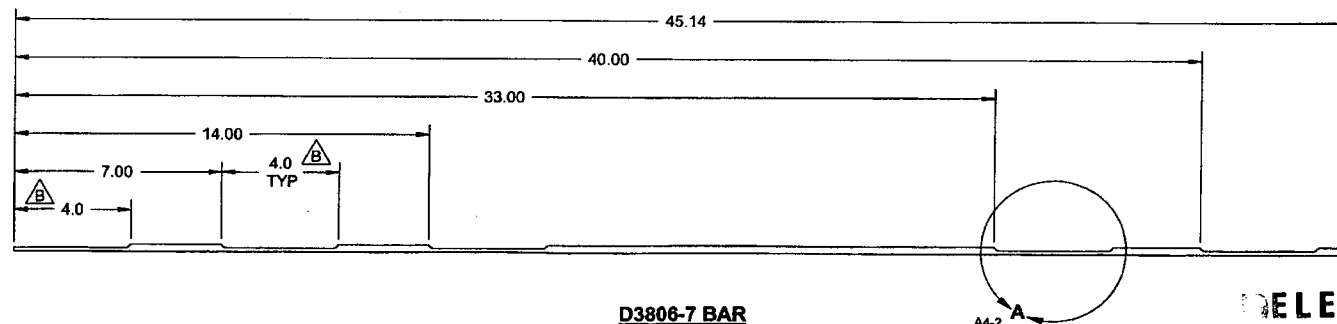
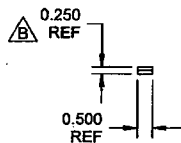
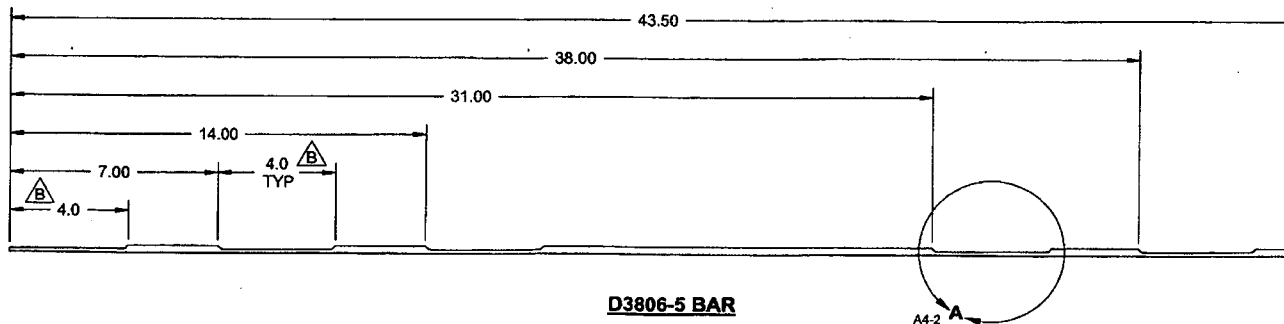
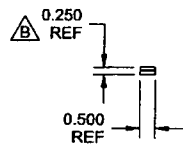
11.09.16

w/ 74/66

DESIGN	42	DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D3806	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 X 0.500 THICK
REF. DART SPEC. M304B0.250W00.500
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- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
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- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-5 = 1.22 lbs
D3806-7 = 1.28 lbs

RELEASED
2011-10-03

74166

DESIGN		DART AEROSPACE USA, INC.	
DRAWN	92	KENT, WA	
CHECKED	92	DRAWING NO.	REV. B
MFG. APPR.		D3806	SHEET 3 OF 3
APPROVED	11/3	TITLE	SCALE
DE APPR.		BAR	NTS
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